

Fig. 1



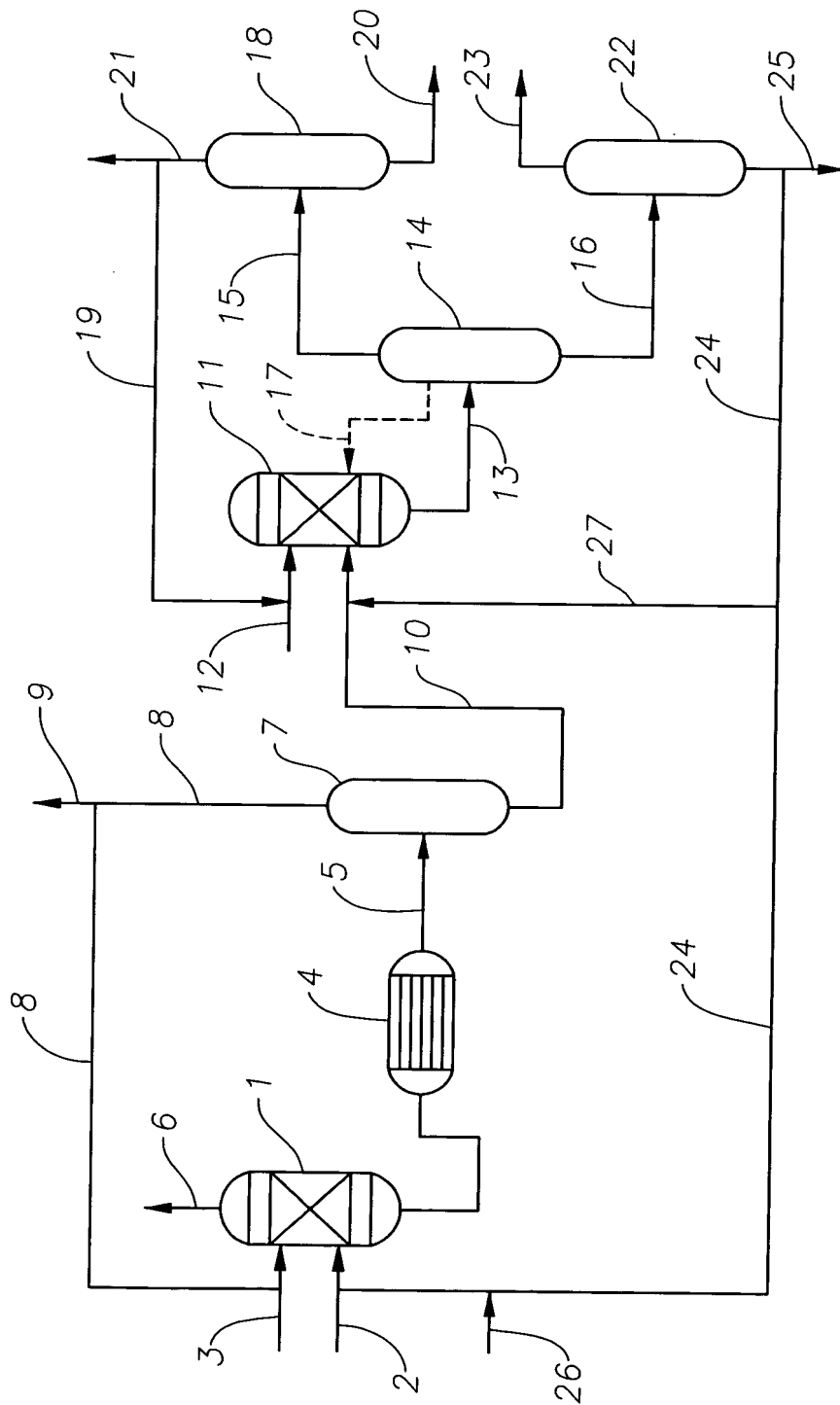
**"Integrated Process For Preparing Dialkyl Carbonates With A Circulating Catalyst"**

Family No. 2001B052

Inventors: Buchanan, et al.

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**Fig. 2**

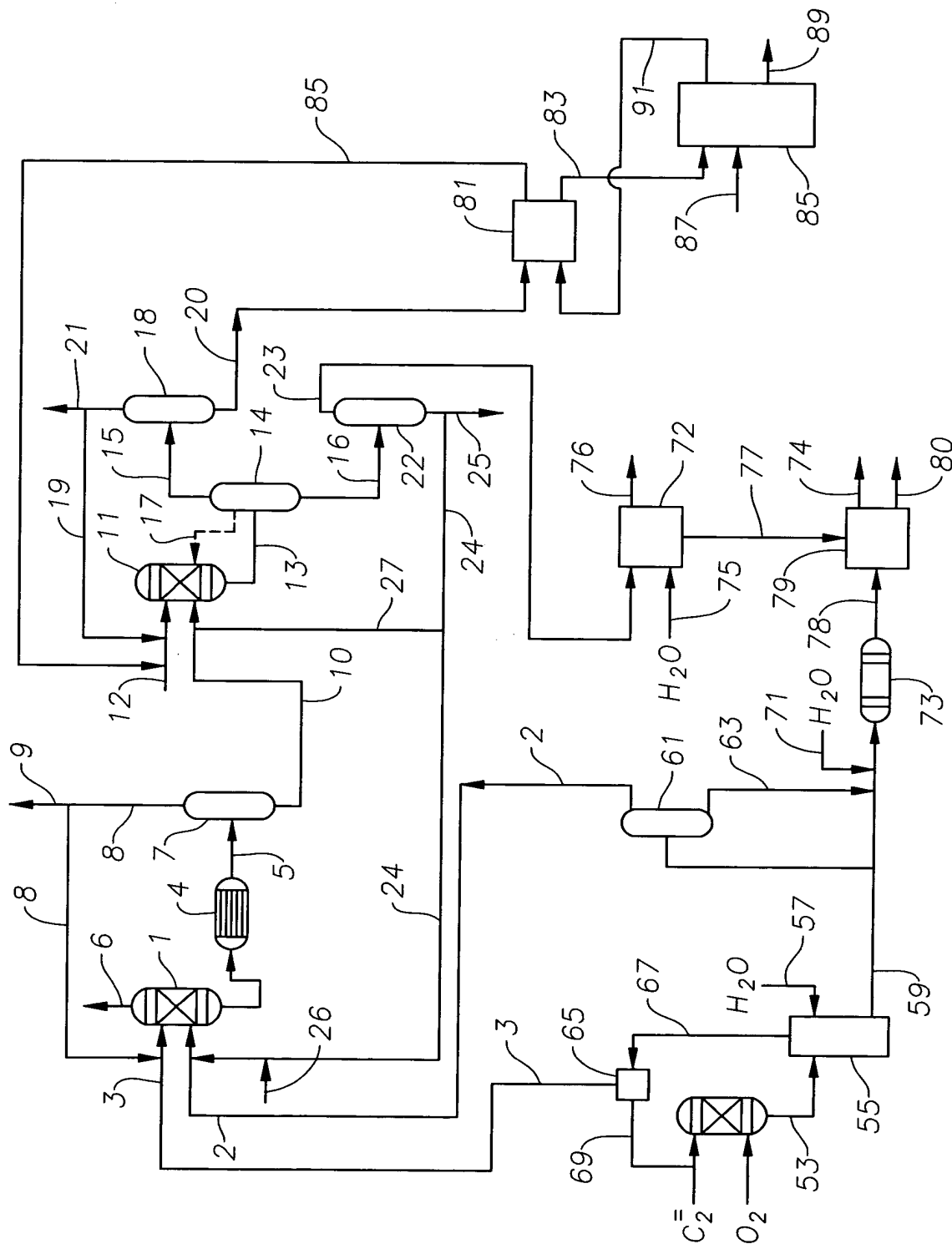


Fig. 3



"Integrated Process For Preparing Dialkyl  
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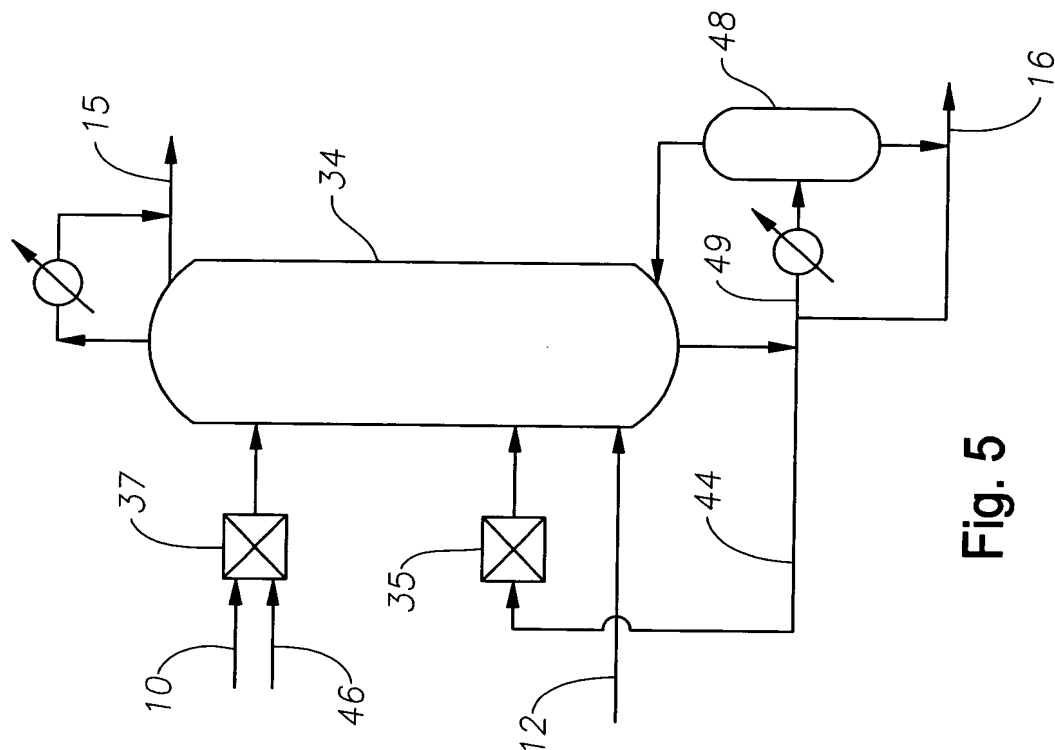


Fig. 5

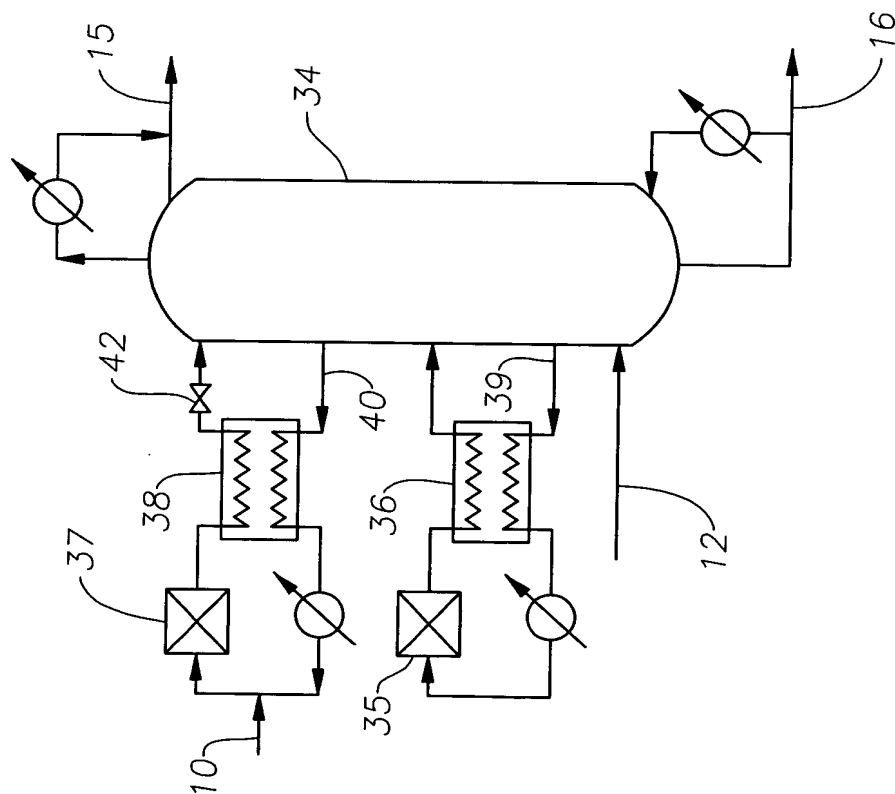


Fig. 4